

TECAMID 11 GF 30

Chemical Designation:	Polyamide 11 (Nylon 11)
DIN Abbreviation:	PA 11 GF 30
Colour, Filler:	Opaque 30% glass fibres

TECAMID 11 is a 30% glass fibre reinforced semi-crystalline engineering plastic with very high toughness and good chemical resistance for varied applications

- Main characteristics:
- Tough and strong
 - Excellent wear resistance
 - Good chemical resistance to many oils, greases, diesel, petrol, cleaning fluids
 - Low water absorption
 - Good electrical insulation
 - Dimensionally stable
 - Easily machined
 - Easily bonded

Preferred fields: Electrical engineering, precision engineering, construction, automotive engineering, transport and conveyor technology, textile, packaging and paper machinery, printing machinery, household appliances

- Applications:
- Housing parts
 - Switch housings
 - Ball bearing cages
 - Damping plates
 - Fan impellers
 - Wheels
 - Plug parts
 - Impact plates

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The following information corresponds with our current knowledge and indicates our products and possible applications. We cannot give a legally binding guarantee of certain properties or the suitability for a specific application. Existing commercial patents must be observed. A definitive quality guarantee is given in our general conditions of sales. Unless otherwise stated, these values represent averages taken from injection moulding samples. We reserve the right of technical alterations.

Properties	Unit	Test method DIN EN ISO / ASTM	Dry / Wet*
Mechanical			
Density	g/cm ³	527 / D 792	1.26
Tensile strength at yield	MPa	527 / D 638	
Tensile strength at break	MPa	527 / D 638	100 / 95*
Elongation at break	%	527 / D 638	6 / 4*
Modulus of elasticity in tension	MPa	527 / D 638	5000
Modulus of elasticity in flexure	MPa	178 / D 790	3200
Hardness Rockwell	MPa	2039 / 1	115 R
Impact strength	kJ/m ²	179 / D 256	70
Creep rupture strength after 1000 hrs with static load	MPa		
Time yield limit for 1% elongation after 1000 hrs.	MPa		28
Coefficient of friction against hardened and ground steel p = 0,05 N/mm ² , v = 0,6 m/s	-		
Wear conditions as above	µm/km		
Thermal			
Crystalline melting point	°C	DIN 53 736	183
Glass transition temperature	°C	DIN 53 736	43
Heat distortion temperature Method A Method B	°C °C	R 75 R 75	120 165

Properties	Unit	Test method DIN EN 150 / ASTM	Dry / Wey*
Thermal			
Max. service temperature short term long term	°C °C		150 80
Coefficient of thermal conductivity	W/(m · K)		0.23
Specific heat	J/(g · K)		
Coefficient of thermal expansion	10 ⁻⁵ /K	DIN 53 483 / D 696	5
Electrical			
Dielectric constant at 10 ⁵ Hz		DIN 53 483	
Dielectric loss factor at 10 ⁵ Hz		DIN 53 483	
Specific volume resistance	Ω · cm	DIN 60093	10 ¹⁴
Surface resistance	Ω	DIN 60093	>10 ¹⁴
Dielectric strength 1 mm	kV/mm	ASTM 149	45
Tracking resistance		53 480	KB 600 KC 600
Miscellaneous			
Moisture absorption: Equilibrium in standard atmosphere (23 °C / 50 % relative humidity)	%	62	0.45
Water absorption at saturation at 23 °C	%	62	1.3
Resistance to hot water, washing soda			resistant
Flammability according to UL standard 94			HB
Resistance to weathering			not resistant

* after storage in a standard 23/50 atmosphere (DIN 50 014) to equilibrium

ENSINGER: Production and stock programme

- Semi-finished product, finished parts, injection moulded parts and profiles in more than 500 materials and modifications.
- Engineering plastics: PA extruded or cast, POM, PC, PET, PBT, PPE, PP, PE
- High temperature plastics: PI, TPI, PEEK, PPS, PES, PPSU, PEI, PSU, PVDF, PCTFE, PTFE
- Stock length: Standard 3 metres. Cast rod and sheet 2 mts. Tube up to 3.5 mts. PE, PP, PVC, and PTFE 2 mts
- Pressed/sintered semi-finished product: PI, PEEK, PPS, PTFE/PI and modifications, as well as PCTFE in special sizes ie, large discs, tubes and rings with diameters up to about 1400 mm
- Material modifications: eg. glass, carbon and aramid fibre, talc, MoS₂, graphite, PTFE, PE, silicone oil, internal lubrication