

TECAPEEK GF 30

Chemical Designation: Polyetheretherketone

DIN Abbreviation: PEEK GF 30

Colour, Filler: Beige
30% glass fibres

TECAPEEK GF 30 is a 30% glass fibre reinforced semi-crystalline high performance thermoplastic for very highly demanding applications.

Main characteristics:

- Very high thermal mechanical strength
- Good chemical resistance
- Hydrolysis resistant even against super heated steam
- High abrasion resistance
- Flame retardant UL 94 V-0
- Very high creep resistance
- Very rigid
- Good dimensional stability
- Electrically insulating
- High resistance to gamma radiation
- Good machinability

Preferred fields: Electrical, mechanical and automotive engineering, nuclear and vacuum technology, transport and conveyor technology, textile, packaging, paper processing machinery, precision and chemical engineering, aircraft and aerospace industries, plant construction

Applications:

- Plug parts
- High thermal mechanical demand parts
- Housing parts
- Thrust / distance pieces
- Light sockets
- Catalyst supports
- Flanges
- Rubbing strips
- Support rings

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The following information corresponds with our current knowledge and indicates our products and possible applications. We cannot give a legally binding guarantee of certain properties or the suitability for a specific application. Existing commercial patents must be observed. A definitive quality guarantee is given in our general conditions of sales. Unless otherwise stated, these values represent averages taken from injection moulding samples. We reserve the right of technical alterations.

Properties	Unit	Test method DIN EN ISO / ASTM	
Mechanical			
Density	g/cm ³	527 / D 792	1.49
Tensile strength at yield	MPa	527 / D 638	
Tensile strength at break	MPa	527 / D 638	180
Elongation at break	%	527 / D 638	2.5
Modulus of elasticity in tension	MPa	527 / D 638	9500
Modulus of elasticity in flexure	MPa	178 / D 790	10000
Hardness Rockwell	MPa	2039 / 1	M103
Impact strength	kJ/m ²	179 / D 256	60
Creep rupture strength after 1000 hrs with static load	MPa		36
Time yield limit for 1% elongation after 1000 hrs.	MPa		
Coefficient of friction against hardened and ground steel p = 0,05 N/mm ² , v = 0,6 m/s	-		0.38 - 0.46
Wear conditions as above	µm/km		
Thermal			
Crystalline melting point	°C	DIN 53 736	343
Glass transition temperature	°C	DIN 53 736	143
Heat distortion temperature Method A Method B	°C °C	R 75 R 75	315

Properties	Unit	Test method DIN EN ISO / ASTM	
Thermal			
Max. service temperature short term long term	°C °C		300 260
Coefficient of thermal conductivity	W/(m · K)		0.43
Specific heat	J/(g · K)		
Coefficient of thermal expansion	10 ⁻⁵ /K	DIN 53 483 / D 696	2.0
Electrical			
Dielectric constant at 10 ⁵ Hz		DIN 53 483	
Dielectric loss factor at 10 ⁵ Hz		DIN 53 483	0.004
Specific volume resistance	Ω · cm	DIN 60093	10 ¹⁵
Surface resistance	Ω	DIN 60093	10 ¹⁵
Dielectric strength 1 mm	kV/mm	ASTM 149	24.5
Tracking resistance		53 480	
Miscellaneous			
Moisture absorption: Equilibrium in standard atmosphere (23 °C / 50 % relative humidity)	%	62	0.1
Water absorption at saturation at 23 °C	%	62	0.1
Resistance to hot water, washing soda			resistant
Flammability according to UL standard 94			V0
Resistance to weathering			not resistant

ENSINGER: Production and stock programme

- Semi-finished product, finished parts, injection moulded parts and profiles in more than 500 materials and modifications.
- Engineering plastics: PA extruded or cast, POM, PC, PET, PBT, PPE, PP, PE
- High temperature plastics: PI, TPI, PEEK, PPS, PES, PPSU, PEI, PSU, PVDF, PCTFE, PTFE
- Stock length: Standard 3 metres. Cast rod and sheet 2 mts. Tube up to 3.5 mts. PE, PP, PVC, and PTFE 2 mts
- Pressed/sintered semi-finished product: PI, PEEK, PPS, PTFE/PI and modifications, as well as PCTFE in special sizes ie, large discs, tubes and rings with diameters up to about 1400 mm
- Material modifications: eg glass, carbon and aramid fibre, talc, MoS₂, graphite, PTFE, PE, silicone oil, internal lubrication